

Ditec DAS200 DAS200HD-DAS200RF-DAS200RG

Sliding doors automation (Original instructions)

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This symbol indicates instructions or notes regarding safety, to which special attention must be paid.

This symbol indicates useful information for the correct functioning of the product.

General safety precautions



ATTENTION! Important safety instructions.

Please follow these instructions carefully. Failure to observe the information given in this manual may lead to severe personal injury or damage to the equipment.

Keep these instructions for future reference.

This manual and those for any accessories can be downloaded from www.ditecautomations.com.

This installation manual is intended for qualified personnel only •Installation, electrical connections and adjustments must be performed by qualified personnel, in accordance with Good Working Methods and in compliance with the current regulations • Read the instructions carefully before installing the product. Wrong installation could be dangerous • Before installing the product, make sure it is in perfect condition •

🔼 The packaging materials (plastic, polystyrene, etc.) should not be discarded in the environment or left within reach of children, as they are a potential source of danger • Do not install the product in explosive areas and atmospheres: the presence of inflammable gas or fumes represents a serious safety hazard • Make sure that the temperature range indicated in the technical specifications is compatible with the installation site • Before installing the motorization device, make sure that the existing structure, as well as all the support and guide elements, are up to standards in terms of strength and stability. Verify the stability and smooth mobility of the guided part, and make sure that no risks of fall or derailment subsist. Make all the necessary structural modifications to create safety clearance and to quard or isolate all the crushing, shearing, trapping and general hazardous areas • The motorization device manufacturer is not responsible for failure to observe Good Working Methods when building the frames to be motorized, or for any deformation during use • The safety devices (photocells, safety edges, emergency stops, etc.) must be installed taking into account the applicable laws and directives, Good Working Methods, installation premises, system operating logic and the forces developed by the

motorized door or gate • The safety devices must protect against crushing, cutting, trapping and general danger areas of the motorized door or gate. Display the signs required by law to identify hazardous areas. Each installation must bear a visible indication of the data identifying the motorized door or gate • Before connecting the power supply, make sure the plate data correspond to those of the mains power supply. An omnipolar disconnection switch with a contact opening distance of at least 3mm must be fitted on the mains supply. Check that there is an adequate residual current circuit breaker and a suitable overcurrent cutout upstream of the electrical installation in accordance with Good Working Methods and with the laws in force • When requested, connect the motorized door or gate to an effective earthing system that complies with the current safety standards • Before commissioning the installation to the end user, make sure that the automation is adequately adjusted in order to satisfy all the functional and safety requirements, and that all the command, safety, and manual release devices operate correctly •

During installation, maintenance and repair operations, cut off the power supply before opening the cover to access the electrical parts • The protection cover of the operator must be removed by qualified personnel only.

The electronic parts must be handled using earthed antistatic conductive arms. The manufacturer of the motorization declines all responsibility if component parts not compatible with safe and correct operation are fitted • Only use original spare parts for repairing or replacing products • The installer must supply all information concerning the automatic, manual and emergency operation of the motorized door or gate, and must provide the user with the operation and safety instructions.

EC Declaration of Incorporation

We:

ASSA ABLOY Entrance Systems AB

Lodjursgatan 10

SE-261 44 Landskrona

Sweden

Declare under our sole responsibility that the type of equipment with name:

Ditec DAS200 sliding door operator, sold also in kit form as article DAS200K1
Ditec DAS200HD bitec DAS200RG sliding door operator, sold also in kit form as article DAS200RGK1 +

DAS902MP

Ditec DAS200RF sliding door operator, sold also in kit form as article DAS200HDK1 +

DAS200RFKA

Comply with the following directives and their amendments:

2006/42/EC Machinery Directive (MD) for the following essential health and safety

requirements: 1.1.2, 1.1.3, 1.2.1, 1.2.2, 1.2.3, 1.2.4.2, 1.2.6, 1.3.9, 1.4.3, 1.7.2,

1.7.3, 1.7.4, 1.7.4.1, 1.7.4.2.

2014/30/EU Electromagnetic Compatibility Directive (EMCD) 2011/65/EU Restriction of hazardous substances (RoHS 2)

2015/863/EU Restriction of hazardous substances (RoHS 2 Amendment)

Harmonized European standards that have been applied:

EN 60335 -1:2012/A2:2019 EN ISO 13849 -1:2015 EN 61000 -6-2:2005

EN 60335-2-103:2015 EN 16005:2012/AC:2015 EN 61000 -6-3:2007+A1:2011

Other standards or technical specifications that have been applied:

DIN 18650-1:2010 DIN 18650-2:2010

EC type examination or certificate issued by a notified or competent body concerning the equipment:

TÜV SÜD B 058029 0052 (Ditec DAS200)

TÜV SÜD B 058029 0053 (Ditec DAS200HD, Ditec DAS200RG)

TÜV SÜD B 058029 0054 (Ditec DAS200RF)

The manufacturing process ensures the compliance of the equipment with the technical file.

The equipment must not be used until the final installed automatic entrance system has been declared in compliance with the Machinery Directive 2006/42/EC.

Responsible for technical file:

Matteo Fino Business Area PGA Ditec S.p.A. Largo U. Boccioni, 1 21040 Origgio (VA) Italy

Origgio

Signed for and on behalf of ASSA ABLOY Entrance Systems AB by:

Place Date Signature

2021-11-15

Matteo Fino President B.A. PGA

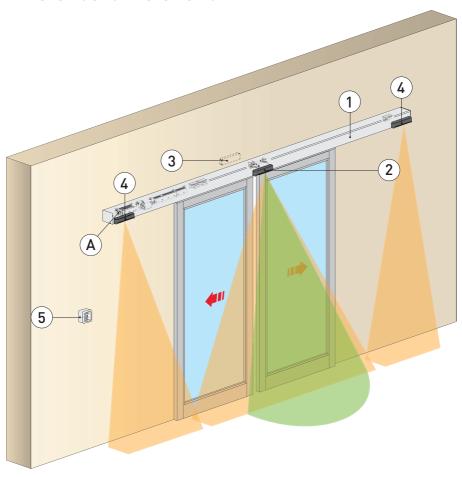
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Position

1. Technical data

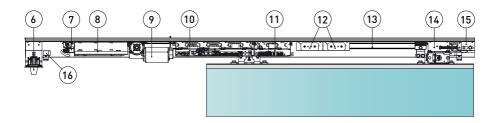
			Ditec D	AS200HD			
	Ditec DAS2	Ditec DAS200		Ditec DAS200RF		Ditec DAS200RG	
Power supply	100 V~ / 240 V~, -10 50/60 Hz			100 V~ / 240 V~, -10%/ +10% 50/60 Hz		′240 V~, -10%/ +10% Iz	
Power consumption	Max 100 W		Max 250 W		Max 25	0 W	
Power supply rated power (PS)	75 W		150 W		150 W		
Max Opening speed (2 door wings)	1,6 m/s		1,6 m/s		1,6 m/s		
Maximum load	120 kg (1 wing) 200 kg (2 wings)			g) 280 kg (2 wings) 40 kg (2 wings)		(1 wing) (2 wings)	
Intermittence	S3= 100%		S3= 100%		S3= 100)%	
Temperature	-20°C +50°C		-20°C +5	50°C	-20°C	+50°C	
Degree of protection	IP20 (FOR INTERNAL US	SE ONLY)		P20 NAL USE ONLY)	(FOR IN	IP20 ITERNAL USE ONLY)	
Control panel (MCU/MCU-ER)	1DAS20QE		1DAS20HD0	QΕ	1DAS20	RGQE	
Accessories power supply	24 V= 0,64 A		24 V= 1 A		24 V	1 A	
Durability test	1.000.000 cycles		1.000.000 cy	/cles	1.000.0	00 cycles	
TYPE OF USE	Ditec DAS200	Ditec D	AS200HD	Ditec DAS20	OORF C	itec DAS200RG	
Sliding door auto- mation	•		•				
Escape route with break-out system	•		•				
Escape route with rubber band opening system				•			
Escape route with redundant system						•	

2. Standard installation



Ref.	Description				
1	Automation for sliding doors				
2 3	Combined opening and safe closing sensor				
4	Safe opening sensor				
5	Program selector				
Α	Connect the power supply cable to a type-approved omnipolar switch with category III insulation and a contact opening distance of at least 3 mm. The connections to the mains and low voltage wires must be made on an independent channel separated from the connections to the command and safety devices (SELV = Safety Extra Low Voltage).				

3. Main components

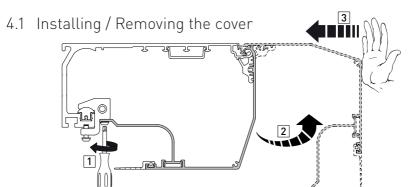


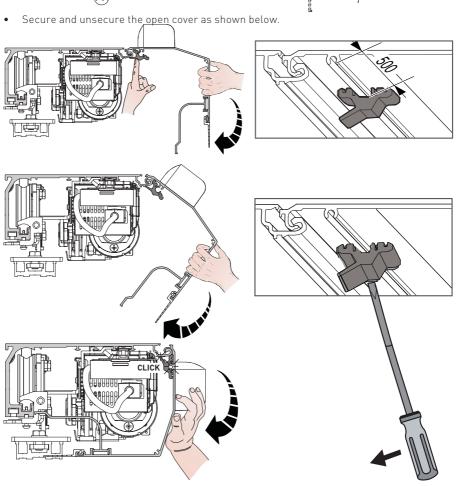
Ref.	Code	Description
6	DASLOKSB	Built-in manual release device (optional)
7	-	Mains power supply
8	1DAS20AL 1DAS20HAL	75W power supply unit (PS) 150W power supply unit (PS)
9	1DAS20MR 1DAS20HMR 1DAS20RGMR	DAS200 gearmotor DAS200HD gearmotor DAS200RG gearmotor
1DAS20QE 10 1DAS20HDQE 1DAS20RGQE		DAS200 control panel (MCU) DAS200HD-DAS200RF control panel (MCU) DAS200RG control panel (MCU-ER)
11	DAS902MP	DAS902MP plus module
12	DAS901BAT1 DAS902BAT2	12V batteries (set parameter 43= 05) 24V batteries (the fuse in the cable harness is T10A)
13	DAS802B50	Drive belt
DAS802LOK 14 DAS802LOKA DAS802LOKB		Standard lock. Locked with power - LD Anti-panic lock. Locked without power - LDP Bi-stable lock-LDB
15	-	Belt transmission
16	-	Mechanical stops



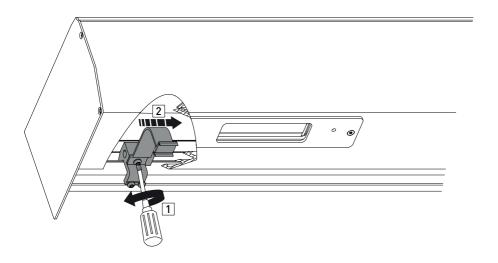
NOTE: the given operating and performance features can only be guaranteed with the use of DITEC accessories and safety devices.

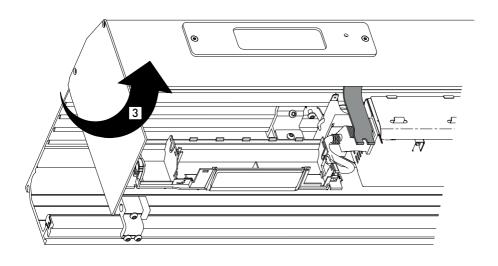
4. Installing the automation





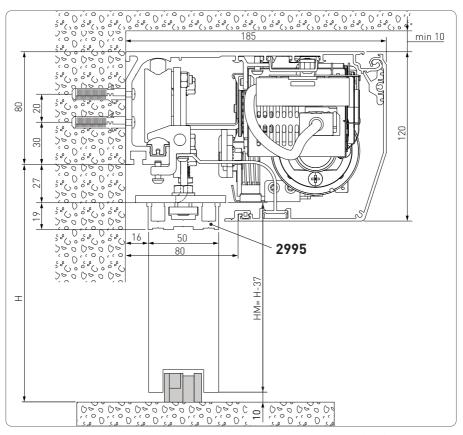
4.2 Installation/removal of the cover if installed side presence sensor





5. Examples of installation

5.1 Example using supplied wing anchoring brackets



Unless otherwise specified, all measurements are expressed in millimetres (mm).

The figure shows the measurements for fastening the automation to the wall, considering that the automation door wings are made using profiles not manufactured by us.

If the door wings are made with DITEC profiles in the ALU/PAM series: refer to the measurements given in the relative manuals. Drill a hole in the box using the reference line on the back and fasten it with M6 Ø12 steel plugs or 6MA screws (not supplied).

Distribute the fixing points approx. every 400 mm. Make sure the box is positioned evenly, with its back surface perpendicular to the floor and not deformed lengthwise by the shape of the wall. If the wall is not straight and smooth, iron plates must be fixed to it and then the box in turn fixed to the plates.

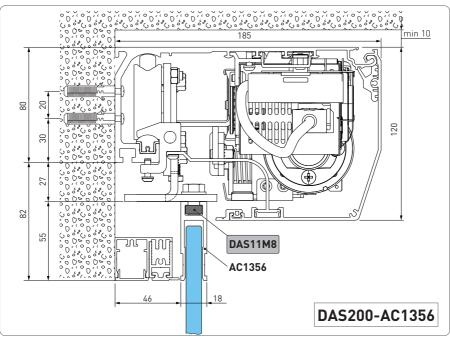


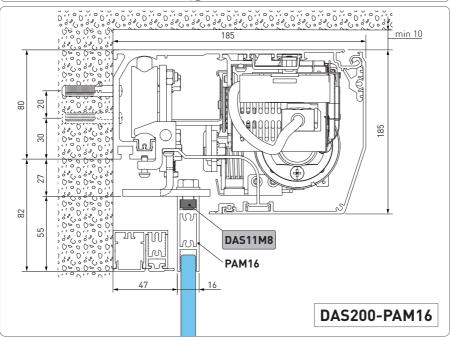
WARNING: the fastening of the box to the wall must be sufficient to sustain the door wing weight.

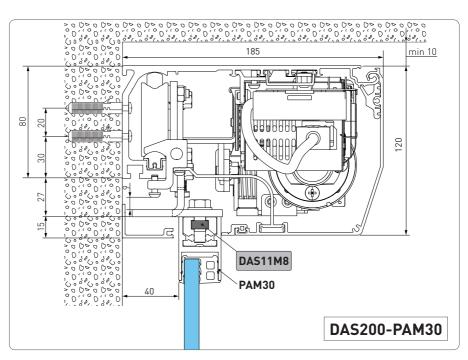


WARNING: do not damage the wheel guide during assembly. Clean the guide thoroughly beforeinstalling the wings.

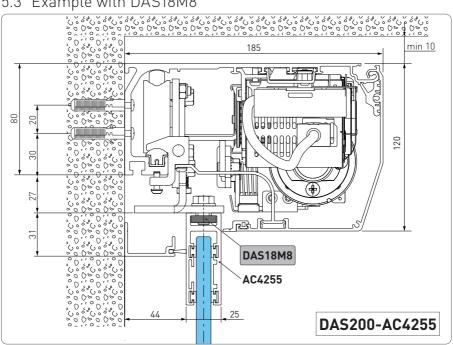
5.2 Examples with DAS11M8



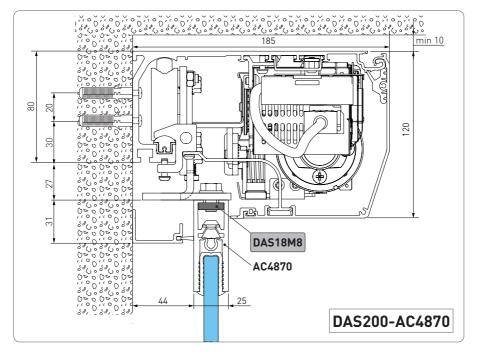




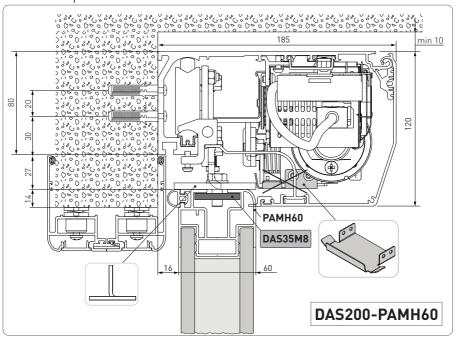
5.3 Example with DAS18M8



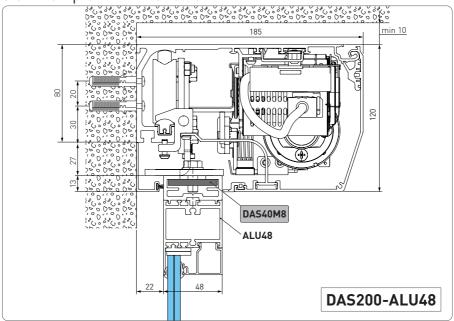




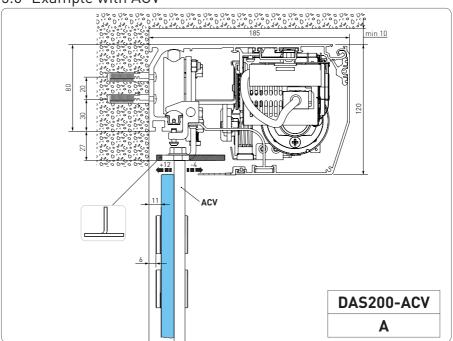
5.4 Example with DAS35M8

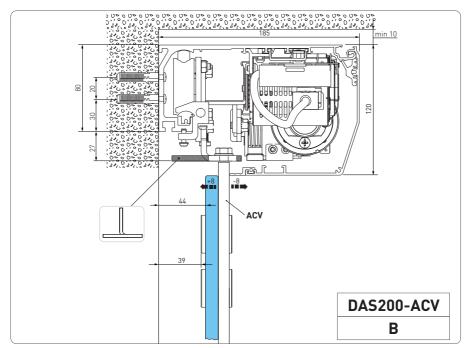


5.5 Example with DAS40M8



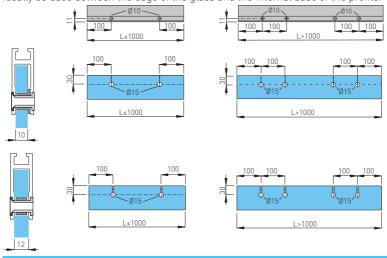
5.6 Example with ACV





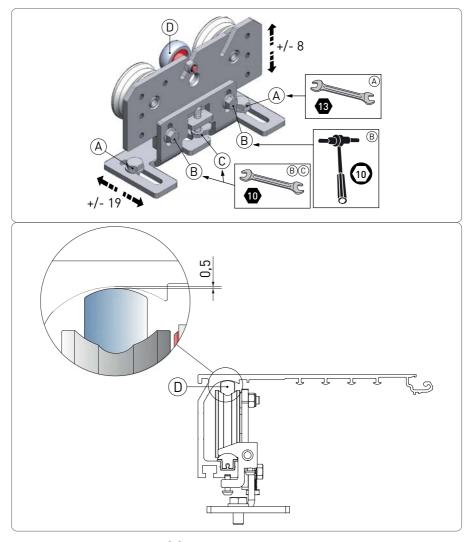
6. Preparation of the glass door wing

The diagram indicates the process measurements of the aluminium profile AC1356 and glass. Ø10 through holes are required on the aluminium profile and Ø15 on the glass for fastening. The number of holes and related distance between centres are based on the door wing width. Silicon should ideally be used between the edge of the glass and the internal base of the profile.



With AC4255 or AC4870 glass wing attachment applications, see the respective manual.

6.1 Installing and adjusting the door wings



Make sure that the central wheel [D] is adjusted as illustrated in the picture.

Fix the door wing to the carriage with screws (A).

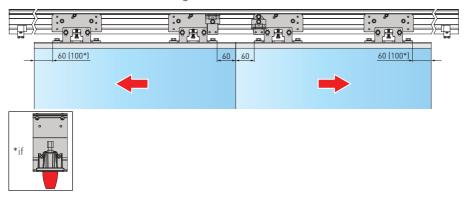
The door wing can be adjusted as shown in the figure.

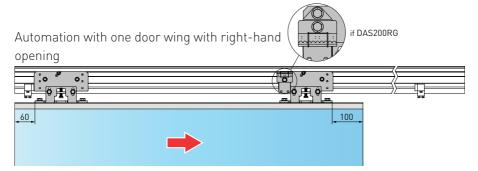
- Loosen the screws [B] and adjust the height by turning the screws [C];
- Adjust the side position of the door wing by turning the screws [A];
- Move the door wings manually and make sure they move smoothly and freely and that all the wheels rest on the guide.



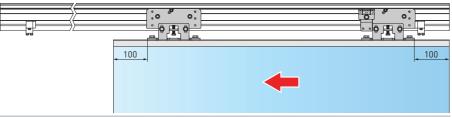
WARNING: for all-glass door wings without seals, leave a gap of at least 10 mm in the closed position to avoid contact between the glass sheets.

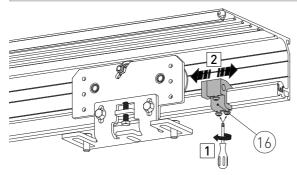
Automation with two door wings





Automation with one door wing with left-hand opening



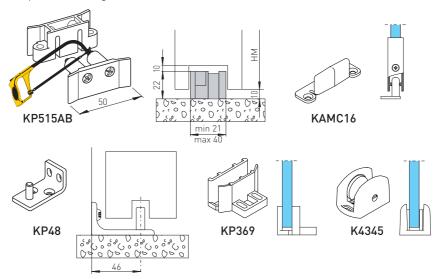


Place the end stops (16) on the opening and closing positions.

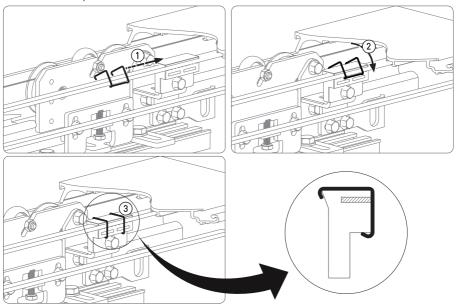
For the 2 wing automations, a third end stop is provided which must be placed near the end of the box which is used as a stop for the cover support.

The floor guides must be made of an anti-friction material such as PVC, NYLON or TEFLON. The length of the floor guide should be no greater than the overlap between the fixed and mobile door wings, and should not enter the passage opening.

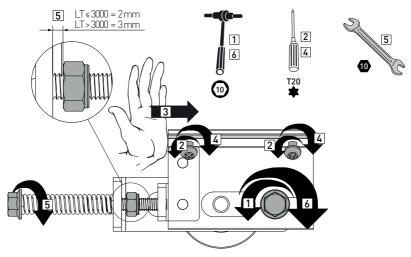
Examples of floor guides



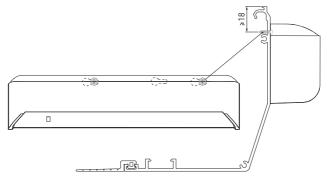
6.3 Belt stop installation



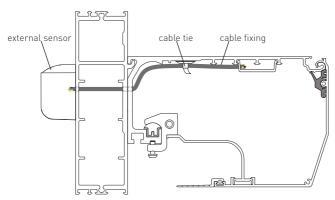
6.4 Checking and adjusting the belt tension



6.5 Sensor positioning on the cover



6.6 External sensor cable fixing (2 wings operator)



7. Electrical connections



Connect the automation to an efficient earthing system that complies with current safety standards.

During installation, maintenance and repair operations, cut off the power supply before opening the cover to access the electrical parts.

The automation protection casing must be removed by qualified personnel only.

An omnipolar disconnection switch with a contact opening distance of at least 3 mm must be fitted on the mains supply.

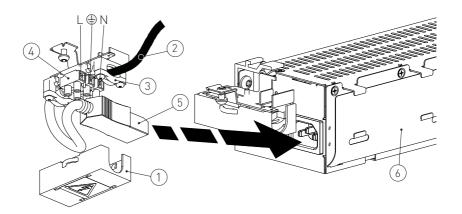
Check there is an adequate residual current circuit breaker and overcurrent cutout upstream of the electrical system.

Install an electric switch next to the automatic system.

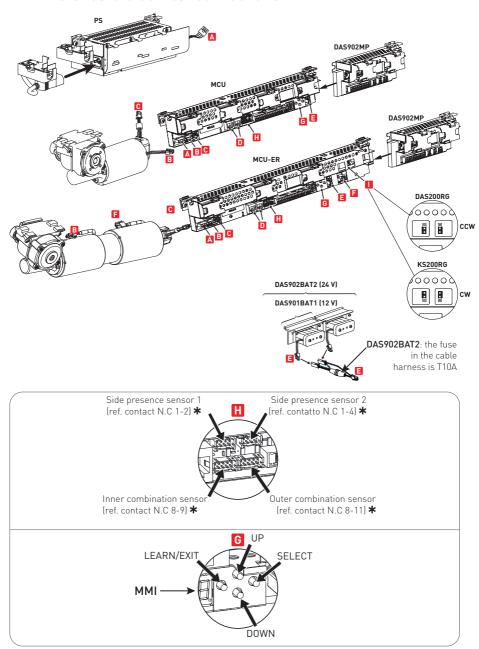
Make sure there are no sharp edges that may damage the power supply cable.

If the power cable is damaged, have it replaced by the manufacturer or qualified personnel.

- Use a H05RN-F 3G1,5 or H05RR-F 3G1,5 type electric cable.
- Remove the protective cover [1].
- Connect the power cable [2] to the terminal board [4], locking it in place with the cable fastener [3].
- Replace the protective cover [1].
- Connect the connection cable [5] to the power supply unit [6].

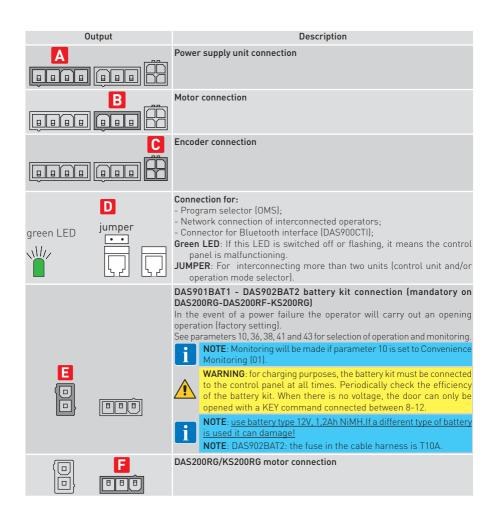


7.1 Standard electrical connections





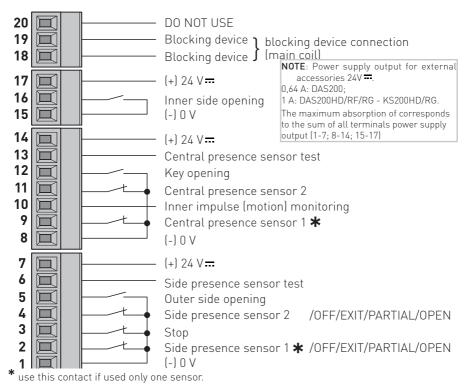
 $\pmb{\ast}$ if these connections are used, do not jumper the corresponding N.C contacts on the control panel.



7.2 Control panel commands



Jumper the unused N.C. contacts



7.2.1 Commands

Contact	Function	Description
1 2 (ref. parameter 27) N.C. (if param. 2B= 00)	SIDE PRESENCE SENSOR 1	Connect side presence sensor 1 as shown in the example in paragraph 11.

Additional functions terminal 1-2 (ref. parameter 2B), available on control unit with SW 7.0 and later

Contact		Function	Description
1 — 2 (if param. 2B= 01)	N.O.	OFF	The door closes and remains closed and locked (if lock is present). Not allowed in escape route, according to EN16005 and DIN18650.
1 — 2 (if param. 2B= 02)	N.O.	EXIT	For one-way operation from the inside of the door.
1 — 2 (if param. 2B= 03)	N.O.	PARTIAL	For two-way partial opening.
1 — 2 (if param. 2B= 04)			The door opens and remains open.

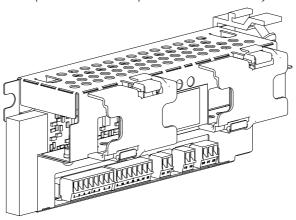
Contact		Function	Description
13 (ref. parameter 46)	N.C.	STOP	The opening of the safety contact causes the current operation to stop. WARNING: when the contact closes again, the door closes. WARNING: The emergency opening (battery 12V), is priority (=door opens in case of mains power failure even if STOP contact is open).
14 (ref. parameter 28) (if param. 2C= 00)		SIDE PRESENCE SENSOR 2	Connect side presence sensor 2 as shown in the example in paragraph 11.

Additional functions terminal 1-4 (ref. parameter 2C), available on control unit with SW 7.0 and later

Contact		Function	Description
1 4 (if param. 2C= 01)	N.O.	OFF	The door closes and remains closed and locked (if lock is present). Not allowed in escape route, according to EN16005 and DIN18650.
1 4 (if param. 2C= 02)	N.O.	EXIT	For one-way operation from the inside of the door.
1 4 (if param. 2C= 03)	N.O.	PARTIAL	For two-way partial opening.
1 4 (if param. 2C= 04)	N.O.	OPEN	The door opens and remains open.
15	N.O.	OUTER SIDE OPENING	Connect the external sensor as shown in the example in paragraph 11. The closure of the contact activates the door opening operation.
6 € (ref. parameter 29)		SIDE PRESENCE SENSOR TEST	Connect the test clamp of the side sensors. Clamp 6 activates a test on the side safety sensors before every operation. If the test fails, an alarm message appears on the display. The door will open and remain open until the fault is cleared
1 •————————————————————————————————————		POWER SUPPLY TO ACCESSORIES	24 V 🖚 accessories power supply.
8	N.C.	CENTRAL PRESENCE SENSOR 1	Connect central presence sensor 1 as shown in the example in paragraphs 11.
10 •—— (ref. parameter 16)		INNER IMPULSE (MOTION) MONITORING	Connect the test clamp of the escape route central sensor. If the test fails, an alarm message appears on the display. The door will open and remain open until the fault is cleared.
8	N.C.	CENTRAL PRESENCE SENSOR 2	Connect central presence sensor 2 as shown in the example in paragraph 11.
8	N.O.	KEY OPENING	Closing the contact via a key command activates an opening operation and a closing operation after the time selected by parameter 04. If used for opening in DOOR CLOSED mode: In the presence of a mains power supply or continuity batteries, a 8-12 command partially opens the door (ref. parameter 11) and closes it after the time selected by parameter 04. If there is no mains power supply, a 8-12 command reactivates the batteries, if present, for the time required to perform a complete opening operation and then the batteries are disconnected from the control panel.
13 •——(ref. parameter 09)		CENTRAL PRESENCE SENSOR TEST	Connect the test clamp of the presence sensors. Command 13 activates a test on the central safety sensors before every operation. If the test fails, an alarm message appears on the display. The door will open and remain open until the fault is cleared.

8 • 14 • +		POWER SUPPLY TO ACCESSORIES	24 V accessories power supply.
15 16	N.O.	INNER SIDE OPENING	Connect the internal sensor as shown in the example in paragraph 11. The closure of the contact activates the door opening operation.
15 • 17 • +		POWER SUP- PLY TO ACCESSORIES	24 V accessories power supply.
18		BLOCKING DEVICE CONNECTION (main coil)	Output for connecting an electro-mechanical block (optional). The blocking device is automatically selected during the learning phase (except bistabel lock).

7.3 DAS902MP plus module (optional, mandatory on DAS200RF)

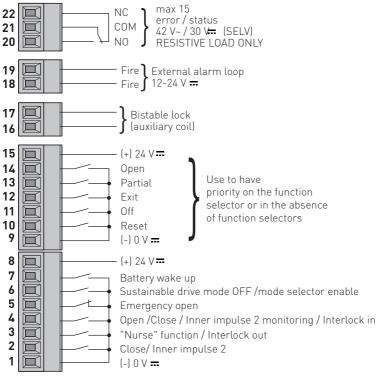


For extra functionality like:

- close impulse;
- nurse impulse;
- open/closeimpulse;
- emergency open impulse;
- bi-stable lock;
- connection of optional operation mode selector;
- fire impulse;
- sustainable function off;
- relay out put for external erroror status indication, maximum 15 W, 42 V~ / 30 V= (SELV), resistive load only;
- second monitored inner impulse;
- mode selector COM500ER enable impulse.

2266EN

7.4 DAS902MP commands



		() 0 V	
Contact		Function	Description
12 (ref. parameter 93)		a) CLOSE b) INNER IMPULSE 2	a) Close impulse.b) When two inner impulses are to be used. Sets input to inner impulse 2.
1 3 (ref. parameter 90)		a)"NURSE" FUNCTION b) INTERLOCK OUT	a)The door will open to partial opening in operation mode selections EXIT, AUTO and PARTIAL. b) When configuring for interlock also set parameter 6A = 01.
14 (ref. parameter 91-92)	N.O.	a) OPEN/CLOSE b) INNER IMPULSE 2 MONITORING c) INTERLOCK IN	 a) One impulse opens the door the next impulse closes the door. Available in mode EXIT, AUTO, PARTIAL. b) Inner impulse 2 monitoring for the second inner impulse. Set also parameter 93=03. c) When configuring for interlock also set parameter 6A = 01.
15 [ref. parameter 96]	N.C.	EMERGENCY OPEN	Use for emergency opening impulse for escape routes (DAS200RG / DAS200RF / KS200RG) with any function selector setting in the presence of mains power If it is necessary to open the doors even in the absence of mains power, connect a double push button N.O./N.C. to contacts 1-5 and 1-7: 1 1 5 7
1 6 (ref. parameter 99)			a) Disables Sustainable drive mode. b) Enable the Mode Selector with a key (only COM500ER).

17	N.O.	BATTERY WAKE- UP IF NO MAIN POWER	The impulse opens the door fully and stop there. Used for emergency opening even in the absence of mains power supply in conjunction with contact 1-5 with any function selector setting. See contact 1-5 for connection.
1 •		POWER SUPPLY TO ACCESSORIES	24 V accessories power supply.

Connection of additional functions (ref. parameter 97)

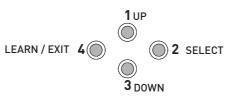
(Not allowed in escape route, according to EN16005 and DIN18650).

	Contact		Function	Description
9	10	N.O.	RESET	It deletes all the data learned by the control panel.
9	11	N.O.	OFF	The door closes and remains closed and locked (if lock is present).
9	12	N.O.	EXIT	For one-way operation from the inside of the door.
9	13	N.O.	PARTIAL	For two-way partial opening.
9	14	N.O.	OPEN	The door opens and remains open.
9 • 15 •	- +		POWER SUPPLY TO ACCESSORIES	24 V accessories power supply.

9 • 15 • +	POWER SUPP TO ACCESSOR	7/ V accommon nower mannly
Contact	Function	Description
16	BISTABLE LOCK (AUXILIARY COIL)	Power supply for bistable lock (auxiliary coil)
18 •————————————————————————————————————	CIRCUIT	Fire closing/opening. Example of connection: 18
Contact	Function	Description
20 21 22	ERROR / STATUS	A door / alarm status signaling device can be connected. max 15 W 42 V~ / 30 V— (SELV) only resistive loads NOTE: for relay configuration use DAS900CT.

8. Adjustment and selection of control functions

The control panel has a two-figure display that displays text and/or numbers. It has four buttons. (MMI)



The procedure to switch on the display is as follows:



press the 2-SELECT key to launch the display test



NOTE: make sure all seven segments of the two displays light up correctly to avoid incorrect reading.

- 1 UP: to increase the parameter number or value in it;
- 2 SELECT: to enter a parameter or value to be programmed in the memory;
- **3 DOWN**: to decrease the parameter number or value in it;
- 4 LEAR/EXIT:
 - LEARN has 3 functions: 1, 2, 3.
 - 1. Quick learning. If pressed for longer than 1 second but less than 2, the electronic accessories connected to the control board are recognised.
 - 2. Normal learning. If pressed for longer than 2 seconds, the display flashes . . Two seconds after releasing the button, a complete learning cycle begins which performs an opening and closing operation to carry out the operations described in chapter 8.
 - 3. Restore factory settings. If pressed for longer than 10 seconds, the control panel restores the factory settings \square .
 - EXIT quits the parameter menu or value without saving the changes. If EXIT is not pressed, the control panel returns to the default display after 3 minutes of inactivity.



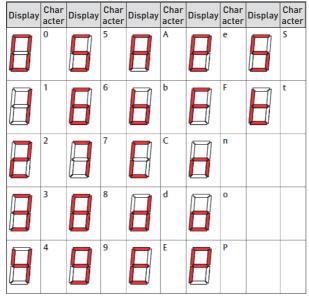
NOTE: the set value is stored by the control panel by pressing **SELECT** irrespective of whether the value has been modified or not. Press **EXIT** if you do not want to store the value.

When a value is programmed, that parameter is excluded from the learning cycle. Even if a new learning cycle is executed, that value will not be modified.

To include the parameters in the learning cycle again, the factory settings must be set.

8.1 Display test

- a. When the display shows " , push the SELECT button and each of the two display windows make a rotating test pattern.
- **b.** Verify that all seven segments of the two display windows are lit during the test. If not there is a risk of misjudgment of the digits shown in a defective display.
- **c.** When the display test is finalized the display shows two steady digits indicating the first parameter.



8.2 Status indication on the display

The display shows the different impulses that are active. The status viewing starts with showing " ______ __ __ __ __ __ __ __ __ as for Status, then one or many numbers representing the different active impulses in to the operator. The different impulses are:

- 00= Key Impulse
- 01= Inner impulse
- 02= Outer impulse
- 03= Synchronisation
- 04= Interlock in impulse
- 05= Presence impulse 1
- 06= Presence impulse 2
- 07= Side Presence impulse 1
- 08= Side Presence impulse 2
- 09= Stop impulse
- 10= Emergency open impulse
- 13= Close command
- 14= Nurse impulse
- 24= Push and Go impulse
- 25= Open-Close impulse
- 28= Fire impulse
- 47= Interlock Disable (not used)

9. Start up



 $\ensuremath{\text{NOTE}}\xspace$ for DAS200RF follow the start up procedure indicated in the DAS200RFKA kit manual.



Before performing any type of operation, make sure that the automation is turned off and the batteries are disconnected.

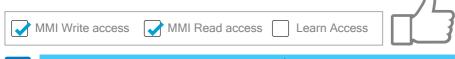
Start-up and adjustment must be performed in the following order when the automation is installed:

- 1. Connect the accessories, opening and safety sensors, blocking device, batteries and selector.
- 2. Jumper the safety contacts 1-2, 1-3, 1-4, 8-9, 8-11 on the control panel and 1-5 on plus module DAS902MP, if not used. NOTE: Ref. chapter 7.1 "H".
- 3. Connect the mains power supply to the automation.
- 4. Set the following parameters:

Parameter	Description	Settings
05	Lock configuration (main control)	KS200HD/RG. The lock is not automatically learned, set manually the lock type: 00= no lock. 01= antipanic belt lock (KS802BL0KA-LDP) and bistable belt lock (KS802BL0KB-LDB). 02= standard belt lock (KS802BL0K-LD). DAS200/HD/RF/RG. The bistable lock DAS802L0KB is not automatically learned, set the lock type 12 ★: 10= no lock, automatic setting. 11= antipanic belt lock (DAS802L0KA-LDP), automatic setting. 12= standard lock (DAS802L0KB-LDB), manual setting.
06	Lock release	00= Off. 01= On. On DAS200RF set 01★. If lock type is set manually (parameter 5), set 01★.
09	Central presence sensor test	 00= None (factory setting). 01= Presence sensor 1 (set if a presence sensor with monitoring is installed). 02= Presence sensor 1 and 2 (set if two presence sensors with monitoring are installed).
12	Selection of opening direction	 00= right hand opening for single door wing automation. 01= left hand opening for single door wing automation and for double door automation (factory setting). NOTE: on DAS200RG and KS200HD/RG this parameter cannot be set, the opening direction is defined with the position of the belt attachment bracket.
16	Inner Impulse (motion) Monitoring	According to EN16005 or DIN18650 it is a demand to have Inner impulse monitoring= On in escape routes. 00= Disables monitoring. 01= Enables monitoring. NOTE: On DAS200RF set to 01 **. NOTE: On DAS200RG and KS200RG this parameter is set to 01 **.
29	Side presence sensor test	 00= None (factory setting) 01= Presence sensor 1 (set if a presence sensor with monitoring is installed). 02= Presence sensor 1 and 2 (set if two presence sensors with monitoring are installed).
67	Selection of the type of automation	00= Automation with one door wing ★. 01= Automation with two door wings ★.
98	Lock Configuration, terminal 16-17 DAS902MP	NOTE: Set ONLY if installed bistable lock DAS802LOKB / KS802BLOKB. 11= Bistable lock.

99	Function Select, terminal 6 DAS902MP	 00= No function. 01= Disables Sustainable drive mode. 02= Enable the Mode Selector with a key (only COM500ER).
B1	Operation mode selector key lock (for COM500ES, COM501ES/ER, COM502ES/ER)	 00= No access code (do not use for escape route). 01= Hold for two sec.possible use with COM500ES, COM501ES, COM502ES (do not use for escape route). 02= Passcode, possible use with COM500ES (do not use for escape route), COM501ES, COM502ES. 03= Key (to use with COM501ER/COM502ER).

★ If the Configuration Tool CT is used, disable the "learn access":



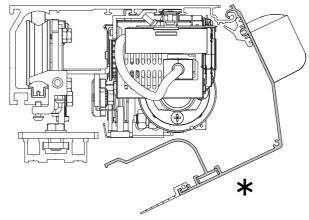


NOTE: Parameter 10 Emergency Unit Monitoring) on DAS00RG and KS200RG is set up on 02= redundant monitoring.



NOTE: If the 12 V battery is used set parameter 43= 05.

5. *Leave ajar the casing and, if there are safety sensors, check that they are in standby mode and that there are no people or objects moving in the sensors detection area.



6. Press the LEARN button for 2 seconds, the display flashes



To enable the stroke and weight of the door wings to be acquired correctly, the acquisition phase must be performed with the door wings installed.

- 7. Free the area of action of the sensors so that they are detected and monitored during the learning cycle.
- $\textbf{8.} \quad \text{The automation performs opening and closing operations}.$

During this cycle, the following accessories connected to the control panel are recognised and some parameters detected:

Accessory / Parameter	Parameter number
High Speed Closing	02
Presence of block and type, except bistable lock / KS200HD/RG	05, 06
Whether the sensors are monitored or not	9, 16, 29, 31, 91
Presence of battery and type	41
Power supply type	64
Door type	67
Measurement of width of passage opening	-
Calculation of weight of door wing(s - (except DAS200RF)	68
Calculation of friction in the system	69

At the end of the learning cycle, the door remains closed and the display indicates \square \square .

If some parameters have not been automatically configured during the learning cycle, the door opens. The display first indicates $\begin{tabular}{l} \begin{tabular}{l} \begin{tabular}{$

NOTE: Check if the value of parameter 68, door leaf weight, roughly corresponds to the real weight of the leaves. If this is not the case, it is necessary to check that there is no friction near the opening area such as:

- door that touches the floor. Adjust the door in height.
- floor guide that touches under the door. Adjust the door in height.
- if there are seals on the door, that these do not generate friction against the fixed door or on the floor. Adjust the door properly.
- check that the carriages are fixed in line with the leaf. If necessary, loosen the fixing screws (ref. screws "A" chap. 6.1) and position the carriage parallel to the leaf.
- check that the eccentric wheel is correctly adjusted (ref. "D chap. 6.1).
- 1. Press the **SELECT** button to start to modify the parameters.
- 2. Press SELECT again to display the parameter value in flashing mode.
- 3. Select the correct value using the **UP** and **DOWN** buttons.
- 4. Press **SELECT** to confirm and program the selected value.
- 5. Continue to configure the other parameters that have not been acquired
- 6. Press LEARN/EXIT for more than 2 seconds and the display will indicate . after 2 seconds, the door closes and is ready for operating.

If necessary, you can adjust the following main parameters: ain parameters:

Parameter	Description	Settings
00	High Speed Opening (cm/s)	10÷80 cm/s
02	High Speed Closing (cm/s)	10÷80 cm/s
03	Hold Open Time (00÷60s)	(00÷60 s)
11	Partial opening (00-99%)	(00-99%)
15	Run Program (01÷05)	Performance adjustment. Sets how fast or slow the door shall accelerate or break. 01= Smooth, for light doors. 05= Max Performance. For heavy doors.
38	Convenience battery 24V, DAS902BAT2 (00÷01)	00= Off 01= On NOTE: on DAS200RG /KS200RG this display is not visible and is set to 00.
49	Opening Max Force (02÷23N x 10)	If the reopening maneuver occurs too abruptly, set parameter 49 with a value lower than the factory value (10), example 04 - 05.

- For other parameter variations, see the "Parameters" chapter.
- Make sure the installation complies with the current regulations and the essential requisites laid down by the relevant authorities.
- At the end of the start-up close the cover and fix it with the appropriate screws, see chapter 4.1.

10. Parameters

10.1 Configuration parameters according to function

For more information on the parameters, see paragraph 10.2.

SPEED parameters		
Parameter	Description	Range
00	High speed opening	10÷80 cm/s
01	Low speed	05÷80 cm/s
02	High speed closing	10÷80 cm/s

TIME parameters		
Parameter	Description	Range
03	Hold open time	00÷60s
04	Key hold open time	00÷60s
20	Partial hold open time	00÷60s
21	Push & Go hold open time	00÷60s
22	Auto width activation time	00÷60s
23	Auto width resume time	00÷60s
24	Jam hold time	00÷10s
25	Interlock disable time	00÷60s
26	Presence hold open time	00÷60s
92 (DAS902MP)	Open/Close timeout ref. terminal 4	00÷60min.

	FUNCTION parameters		
Parameter	Description	Range	
5E	Status indication. Off (00) / On (01)	00÷01	
5F	Default programming. Off (00) / On (01)	00÷01	
12	Opening direction. 1 wing Right (00) / 1 wing Left or 2 wings (01). On DAS200RG and KS200HD/RG not selectable	00÷01	
13	Hold force	00÷60N	
2A	Side presence function. Safe speed (00) / Stop door (01)	00÷01	
2B	Function terminal 2 (MCU/MCU-ER) . Side presence sensor 1 (00) / OFF(01) / EXIT[02] / PARTIAL (03) / OPEN (04)	00÷04	
2C	Function terminal 4 (MCU/MCU-ER). Side presence sensor 2 (00) / OFF(01) / EXIT(02) / PARTIAL (03) / OPEN (04)	00÷04	
32	Active brake on stop. Off (00) / On (01)	00÷01	
33	Push & Go in EXIT mode selection. Off (00) / On (01)	00÷01	
34	Hold force in EXIT and OFF mode selection. Off (00) / On (01)	00÷01	
35	Toggle operation mode selector after stop. Off (00) / On (01)	00÷01	
3C	Entrematic Door Connect confirmation choice (Smartphone App) . No code (00) / Confirm button (01) / User PIN code (02)	00÷02	
3D	Flow . Off(00) / On (01)	00÷01	
3E	Flow exit only. Off (00) / On (01)	00÷01	
3F	Flow Restriction	00÷1000	
53	Operator type. Slider (00) / mechanical emergency unit DAS200RF (04)	00÷04	
54	Service Needed Operating Hours	00÷60h x 1000	
55	Service needed opening cycles	00÷50 x 100.000	
60	Learn. Off (00) / On (01)	00÷01	
61	Auto width. Off (00) / On (01)	00÷01	
65	Sustainable Drive Mode. Off(00) / On(01)	00÷01	
6A	Interlock function. Off (00) / On (01)	00÷01	
6B	Synchronizing Function. Off(00) / On(01)	00÷01	
6C	External bus device ID	00÷99	
6D	Extended hold open time function. Off (00) / On (01)	00÷01	
67	Door type. Single sliding (00) / Biparting (01)	00÷01	
90 (DAS902MP)	Function select terminal $\ 3.\ No\ function\ (00)\ /\ Nurse function\ (01)\ /\ Interlock out\ (03)$	00÷03	
91 (DAS902MP)	Function select terminal 4. No function (00) / Open/Close function (01) / No function (02) / inner impulse 2 monitoring (03) / Interlock in (04)	00÷04	
93 (DAS902MP)	Function select terminal 2. No function (00) / Close function (01) / Inner impulse 2 (03)	00÷03	
99 (DAS902MP)	Function select terminal 6. No function(00) / Sustainable Disable (01)/ Enable the Mode Selector with a key (only COM500ER) (02)	00÷02	

POSITION parameters		
Parameter	Description	Range
11	Partial open position	00-99%
57	Low speed distance, opening	00-99cm
58	Low speed distance, closing	00-99cm

DRIVE parameters		
Parameter	Description	Range
15	Run program. Smooth (01) to max performance (05)	01÷05
49	Opening max force	02÷23N x10
4A	End checking closing thrust	00÷23N x10
50	Closing max force	02÷23N x10
64	Power supply type.150W (01) / 75W (02)	00÷02
68	Door weight	00÷40kg x10
69	Friction	00÷99N
70	$Motor\ type.\ KS200HD/RG\ [01]\ /\ DAS200\ [15]\ /\ DAS200HD-RF\ [16]\ /\ DAS200RG\ [17]$	-
71	Max motor power	03÷15W x10

EMERGENCY parameters		
Parameter	Description	Range
10	Emergency unit monitoring. Off (00) / Convenience monitoring (01) / Redundant monitoring (02)	00÷02
36	Emergency action. Closing (00) / opening (01)	00÷01
37	Emergency Action in OFF Mode. Off (00) / On (01)	00÷01
38	Convenience battery. Off (00) / On (01)	00÷01
40	Emergency unit test interval	04÷23hours
41	Battery type. No battery (00) / 12V (01) / 24V (02)	00÷02
94 (DAS902MP)	Fire impulse function terminal 18/19. Off (00) / On (01)	00÷01
95 (DAS902MP)	Emergency open impulse function 5. Off (00) / On (01)	00÷01
96 (DAS902MP)	Emergency button configuration 5. N.O. (00) / N.C. (01)	00÷01

LOCK parameters		
Parameter	Description	Range
05	Lock configuration (main control). No lock (00 and 10) / antipanic belt lock and bistable belt lock (01) / standard belt lock (02) / antipanic (11) / standard and bistable (12)	-
06	Lock release. Off (00) / On (01)	00÷01
43	Opening delay for lock	00÷99s x0,1
44	EXIT lock. Off (00) / On (01)	00÷01
51	Push & Close. Off(00) / On (01)	00÷01
52	Push & Close Timeout	00÷99s x10
98 (DAS902MP)	Lock configuration terminal 16/17. No lock (10) / bistable (11)	10÷11

SENSOR parameters		
Parameter	Description	Range
07	Presence impulse 1 configuration. N.O. (00) / N.C. (01)	00÷01
08	Presence impulse 2 configuration. N.O. (00) / N.C. (01)	00÷01
09	Presence impulse monitoring. None(00)/sensor 1(01)/sensor 1 and 2(02)	00÷02 units
16	Inner impulse (motion) monitoring. Off (00) / On (01)	00÷01
27	Side presence input 1 configuration. N.O. (00) / N.C. (01)	00÷01
28	Side presence input 2 configuration. N.O. (00) / N.C. (01)	00÷01
29	Side presence impulse monitoring. None (00) / sensor 1 (01) / sensor 1 and 2 (02)	00÷02 units

	SENSOR parameters		
30	Side presence activation distance	00÷99dm	
31	Sensor type.1-wire (00) / 2-wire (01) monitoring	00÷01	
45	STOP function. Off (00) / On (01)	00÷01	
46	STOP configuration. N.O. (00) / N.C. (01)	00÷01	
91 (DAS902MP)	Function select terminal 4. No function (00) / Open / Close function (01) / No function (02) / Inner impulse 2 monitoring (03)	00÷04	
93 (DAS902MP)	Function select terminal 2. No function (00) / Close function (01) / Inner impulse 2 (03)	00÷03	

OPERATION MODE SELECTOR parameters		
Parameter	Description	Range
B0	Operation mode selector variant. Electronic program selector (04)	00÷04
B1	Operation mode selector key lock. Off (00) / Hold for 2 s.(01) / Passcode (02) / key (03)	00÷03
B2	Operator mode selector service indication. Off (00) / On (01)	00÷01
B3	Function not available, do not modify factory setting. FUTURE USE.	40
B4	Function not available, do not modify factory setting. FUTURE USE.	01
B5	Choose display mode of the operation mode selector. Show system mode (00) / Show local mode (01) $$	00÷01
В6	Choose terminal mode of the operation mode selector. The buttons are disabled [00] / adapts to system mode [01] / it si setting the operation mode [02]	00÷02
B7	Mode selector, "self service" indication. Off (00) / On (01)	00÷01
B8	Mode selector, open impulse. Disabled (00) / Login required (01) / Enabled (02)	00÷02
В9	Bluetooth Power Mode. Always disabled(00), Disabled in OFF mode(01), Always enabled (02). Default(02)	00÷02
6F	Function not available, do not modify factory setting. FUTURE USE.	01
97	Operation Mode Selector Function (unit DAS902MP). Off(00) / On(01)	00÷01
9A	Function not available, do not modify factory setting. FUTURE USE.	30
9B	Function not available, do not modify factory setting. FUTURE USE.	01

10.2 Main control board parameters



In the "INSTALLATION SETTINGS" column you can note the modified setting values.

Parameter		Description		Factory setting	Installation setting
	High Speed Open Sets the maximum (10= 10cm/s; 70=	m opening speed.		40	
	Low speed (05÷69= 05÷80cm/s; 70= automatic) The low speed is self adjusting to optimal operation if this parameter is set to max. Depending on authority or installation requirements the low speed, distance opening and/or closing can be further reduced.				
02	High Speed Closi Sets the maximum (10= 10cm/s; 70=	m closing speed.		AUTOMATIC	
03	Hold Open Time I The general hold	00÷60s) open time for inner and	outer impulses.		
04	Key Hold Open Ti Hold open time to control board. Re	for key impulse (ref. ter	minal 8-12 on main	07	
05	a) Settings for be 00= No lock. 01= antipanic be KS802BLOKB 02= belt lock star ** NOTE: The belt b) 03->09 DO NO c) Settings for carr 10= no lock 11= antipanic lock 12= standard lock Bistable lock ** NOTE: the bista matically lear	Idard KS802BLOK I locks are not automatic I USE I liages lock (DAS200/HD/R I DAS802LOKA (locked v I DAS802LOK (locked v I DAS802LOK (locked v I locked	and bistable belt lock cally learned. F/RG): with power - LDP). without power - LD). /ALLOKB is not auto- ed 12.	AUTOMATIC *	
DAS	802L0K	DAS802L0KA	DAS802LOKE		2BLOK 2BLOKA

KS802BL0KB

Lock release (00÷01)

00= Off

29	Side Presence Impulse monitoring (00÷02) Side presence impulse monitoring is a demand to be activated according to EN16005 or DIN18650 00= No monitoring of Side Precense impulse. Set to "00" if no monitoring of Side Presence impulse sensors is required or if no Side Presence impulse sensors are installed. 01= Side Presence impulse 1. Set to "01" if one Side Presence impulse sensor shall be monitored (if only one sensor, it has to be connected to terminal 2, Side Presence impulse 1). 02= Side Presence impulse 1 and 2. Set to "02" if two Side Presence impulse sensors shall be monitored.	TO BE SET	
2 A	 Side Presence Function (00÷01) 00= Safe Speed. If a Side Presence Impulse is activated during opening, the door shall continue to open with a safe speed (0,1 m/s). 01= Stop Door. If a Side Presence Impulse is activated during opening, the door shall stop and be stopped during the set Presence Hold Open Time (see parameter 26). 	0.0	
2 P _∞	Function Select, terminal 2 - MCU/MCU-ER (00÷04) 00= Side Presence Impulse 1 01= OFF *. The closure of contact 1-2 activates the door closed and locked mode (if the lock is present). Not allowed in escape route, according to EN16005 and DIN18650. 02= EXIT *. The closure of contact 1-2 activates the one-way operating mode from the inside. 03= PARTIAL *. The closure of contact 1-2 allows partial bidirectional opening. 04= OPEN *. When contact 1-2 closes, the door opens and remains open. * The command has priority over the selector selection. If an electronic selector is present, this mode is displayed on the selector with a flash every 5 s. (ref.parameters B5 and B6). * It is possible to use the functions in combination with the functions of terminal 4 (see parameter 2C). In this case the function of terminal 2 will override the function of terminal 4. NOTE: After the adjustment of this parameter, if a learning cycle is not carried out (by pressing LEARN for more than 2s.), dis-connect and reconnect the main power supply and batteries.	00	
2 C°	Function Select, terminal 4 - MCU/MCU-ER (00÷04) 00= Side Presence Impulse 2 01= OFF *. The closure of contact 1-4 activates the door closed and locked mode (if the lock is present). Not allowed in escape route, according to EN16005 and DIN18650. 02= EXIT *. The closure of contact 1-4 activates the one-way operating mode from the inside. 03= PARTIAL **. The closure of contact 1-4 allows partial bidirectional opening. 04= OPEN **. When contact 1-4 closes, the door opens and remains open. * The command has priority over the selector selection. If an electronic selector is present, this mode is displayed on the selector with a flash every 5 s. (ref.parameters B5 and B6). * t is possible to use the functions in combination with the functions of terminal 2 (see parameter 2B). In this case the function of terminal 2 will override the function of cycle is not carried out (by pressing LEARN) for more than 2s.), dis-connect and reconnect the main power supply and batteries.	00	

¹ Parameter available from SW 7.0 version.

30	Side Presence Activation Distance (00÷99dm) This is an inhibit signal for side presence. The door will act according to the value entered in parameter 2A. The value has to be according to local legislation. In an escape route the door has to open to 80% of the certified distance [see parameter 11] within 3 sec. after an inner impulse. 00= If value 00 is selected side presence impulse is valid from fully closed to fully open position. 01-99= The distance is counted from open position. During opening, the side presence impulse is inhibited until the door reaches the entered value in the parameter.	00
3 !	Sensor Type (00÷01) Select type of monitoring for the combined sensors. Choose between 1-wire (00) or 2-wire (01) monitoring. 00= 1-wire monitoring. 1-wire monitoring is used when combined sensors have only one monitoring input for both presence and impulse field. 01= 2-wire monitoring. 2-wire monitoring is used when a sensor has separate monitoring inputs for both presence and impulse field.	
32	Active Brake on Stop (00÷01) 00= Off. The door will freewheel until it stops. 01= On. The operator will brake the doors actively during 1s on a Stop impulse.	
33	Push & Go in EXIT and OFF Mode Selection (00÷01) 00= Off. 01= On.	0.0
34	Hold Force in EXIT and OFF Mode Selection (00÷01) 00= Off. 01= On. With an electromechanical lock this hold force can be unnecessary.	
35	Toggle Operation Mode Seector after Stop (00÷01) In operation mode selection OFF the mode must be changed before normal operation after a Stop impulse. 00= Off. 01= On.	0,0
36	Emergency Action (00÷01) Fire closing/opening (ref. terminal 18-19 DAS902MP) or emergency closing/opening by battery. 00= Closing (The door will close on fire impulse or power failure / low battery). 01= Opening (The door will open on fire impulse or power failure / low battery). NOTE: on DAS200RG and KS200RG this display is not visible and is set to 01.	
37	Emergency Action in OFF Mode (00÷01) Decides if "Emergency Action" (ref. parameter 36) shall be performed also in modes election OFF (= opens also in the middle of the night). 00= Off. 01= On.	0.0

3	8	Convenience battery 24V, DAS902BAT2 (00÷01) When this parameter is set to On (01), with a 24 V (UPS) battery the operator will continue its normal operation in case of mains power failure (flat batteries: last operation= opening/closing, see parameter 36). Monitoring will be made if parameter 10 is set to Convenience Monitoring (01). Not approved in escape routes! 00 = Off. 01= On. * NOTE: on DAS200RG and KS200RG this display is not visible and is set to 00.	0 0*	
3		Entrematic Door Connect confirmation choice (Smartphone App) (00 ÷02) 00= No code. No code needed to set changes. (Not allowed in escape route, according to EN16005 and DIN18650). 01= Confirm Button. Need to press Confirm Button to set changes (Not allowed in escape route, according to EN16005 and DIN18650). 02= User Pin Code. Need to enter User Pin Code to set changes.	02	
3	<u>_</u>	Flow (00 ÷01) Flow will keep track of how many people that passes in and out through the door. The Flow counter represent the number of people that is inside the building. The Flow counter is updated in all operation mode selections except OFF. 00= OFF. Flow is deactivated. Counter set to 0. 01= ON. Flow is activated.	00	
3	E	Flow Exit Only (00 ÷01) When the Flow (3D) counter is equal to or greater than the Flow Restriction (3F) an action is performed depending on the setting of Flow Exit Only (3E). This function will work in operation mode selection EXIT, AUTO and PARTIAL. 00= OFF. Flow Exit Only is deactivated. The Entrematic Door Connect App will notify when the Flow Restriction is reached. 01= ON. Flow Exit Only is activated. When the Flow Restriction is reached the door will not open when there is an active outer impulse. The Entrematic Door Connect App will notify when the Flow Restriction is reached.	00	
3	F	Flow Restriction (00 ÷1000. Unit number of people) Set restriction limit of people inside the building. The limit is used in parameter 3D and 3E. It is recommended to set this parameter via the Entrematic Door Connect app from a smartphone.	00	
4		Emergency Unit Test Interval (04÷23hours) The time set in this parameter controls the maximum time until the next automatic test of the emergency unit is performed.	23	
4	{	Battery Type (00÷02) What type of battery that is mounted in the operator is identified during the Learn. 00= No battery. 01= 12V (set parameter 43= 05). 02= 24V.	AUTOMATIC	
4	3	Opening Delay For Lock (00÷99s x0,1) The time the opening is delayed (0.0-9.9 sec) after an opening impulse is given in operation mode selections OFF and EXIT. If the DAS901BAT1 battery is used set parameter 43=05.	00	

① Parameter available from SW 7.0 version. See examples of use at chapter 13.

44	Exit Lock (00÷01) This parameter controls the electromechanical lock in the operation mode selector setting EXIT. 00= Off. The electromechanical lock is not locked in EXIT. 01= On. The electromechanical lock is locked in EXIT, except bistable lock. (Not allowed in escape route, according to EN16005 and DIN18650). NOTE: on DAS200RG / DAS200RF set to 00. NOTE: If the Configuration Tool CT is used, disable the "learn access":	(DAS200RG / KS200RG)	
45	Stop Function (00÷01) When this parameter is set to On (01) the Stop impulse is enabled, otherwise it is disabled. 00= Off. 01= On.	0.1	
45	Stop Configuration (00÷01) $00 = N.O.$ $01 = N.C.$		
49	Opening Max Force (02÷23N x10) The force applied from the operator to the door leaf during opening. If the reopening maneuver occurs too abruptly, set parameter 49 with a value lower than the factory value (10), example 04 - 05.	10	
48	Close Kick Force (00÷23N x10) The force applied from the operator to the door leaf during the close kick.	05	
50	Closing Max Force (02÷23N x10) The force applied from the operator to the door leaf during closing.	15	
5.1	Push&Close (00÷01) When this parameter is set to On (01) the motor will in operation mode selections OFF or EXIT try to close the door with the force selected by parameter 50 "Closing Max Force", if someone tries to open it manually. Push & Close is also known as "poor man's lock". 01= 0ff. 01= 0n.	00	
52	Push & Close Timeout(00÷99s x10) Adjustable time for how long time the door will continue to "fight back" when someone is trying to force it open. 00 = infinite time.	0.0	
53	Operator Type (00÷04) 00= Slider. 01= DO NOT USE. 02= DO NOT USE 03= DO NOT USE 04= Mechanical Emergency Unit Slider (Sets for DAS200RF). NOTE: on DAS00/DAS200RG and KS200RG this display is not visible and is set to 00.	00	
54	Service needed Operating Hours (00÷60hours x 1.000) Set time before yellow LED in operation mode selector will start flashing (only on electronic operation mode selector). To clear the service needed indication you have to push on the MMI at the same time for 5 seconds when the display shows on. After 5s the display will show "SE" during another 5s., release the UP and DOWN buttons. While the display shows "SE" pres	0.0	

68	Door weight (00÷60kg x10) Will be estimated during the Learn but can also be altered manually. NOTE: The weight of the door is not automatically learned on the DAS200RF, it must be set manually. NOTE: If the Configuration Tool CT is used, disable the "learn access": MMI Write access MMI Read access Learn Access	AUTOMATIC (not on DAS200RF)	
69	Friction (00÷99N) The friction when moving the door is automatically measured during a Learn. NOTE: DAS200 not more than di 50N. NOTE: DAS200HD/RF/RG not more than 70N.	AUTOMATIC	
6 A	Interlock Function (00÷01) It is necessary plus module DAS902MP 00= Off 01= On See example of connection at chapter 11.	0.0	
Б.Ь	Synchronizing Function (00÷01) Interconnection cable needed. 00= Off 01= On See example of connection at chapter 11.	0.0	
6 C	External Bus Device ID (00+99) In a chain of interconnected operators one of them has to be the main operator. This operator shall have the value 01. All other interconnected operators shall have different values in this parameter. This to make every operator unique.	0.1	
Б д	Extended Hold Open Time Function (00÷01) + 5s hold open time on doors often reopening during closing. 00= Off. 01= On.	0.0	
6F	Function not available, do not modify factory setting. FUTURE USE.		
	MOTOR CONTROL PARAMETERS	5	
Parameter	Description	Factory setting	Installation setting
٦٥	Motor Type 01= KS200HD/RG 15= DAS200 16= DAS200HD / DAS200RF 17= DAS200RG	FACTORY SET	
71	Max Motor Power (03÷15 W x 10)	15	
1, 1,	The max amount of power the motor can be supplied with.	· - .	
	DAS902MP PLUS MODULE PARAMET		
Parameter	Description	Factory setting	Installation setting
90	Function Select terminal 3 - DAS902MP (00÷03) 00= NO FUNCTION. 01= Nurse function. The door will open to partial opening in operation mode selections EXIT, AUTO and PARTIAL. 02= DO NOT USE. 03= Interlock out. When configuring for interlock also set parameter 6A= 01.	0.1	

91	Function Select terminal 4 - DAS902MP (00÷04) 00= NO FUNCTION. 01= Open/Close Function. One impulse opens the door the next impulse closes the door. Available in operation mode selections EXIT, AUTO, PARTIAL. 02= NO FUNCTION. 03= Inner impulse 2 monitoring. Sets inner impulse 2 monitoring for the second inner impulse on the DAS902MP unit. Set also parameter 93= 03. 04= Interlock in. When configuring for interlock also set parameter 6A= 01.	0.1	
92	Open/Close Timeout, terminal 4 - DAS902MP (00÷60 minutes) The time set in this parameter controls when a door shall start closing automatically if left open by an Open/Close impulse. 00 min= no automatic closing.	15	
93	Function Select terminal 2 - DAS902MP (00÷03) 00= No function. 01= Close function. This impulse will immediately close the door, even during opening, and remain closed as long as the Close impulse is active. The electro-mechanical lock will lock the closed door. May not be used on an escape route door. 02= DO NOT USE. 03= Inner impulse 2. When two inner impulses are to be used. Sets input to inner impulse 2.	0 1	
94	Fire Impulse Function, terminal 18-19 - DAS902MP (00÷01) Depending on configuration in Emergency Action (36), the door will open or close on fire impulse. Fire impulse override presence impulse. At closing, the door will not reopen on jam. 00= Off. 01= On.	00	
95	Emergency Open Impulse Function, terminal 5 - DAS902MP (00÷01) Emergency opening impulse for escape routes (DAS200RG / DAS200RF) 00= Off. 01= On.	0 1	
9.6	Emergency Open Impulse Configuration, terminal 5 - DAS902MP (00÷01) Configures the button used for Emergency opening impulse (ref. Parameter 95). 00= N.O. 01= N.C.	0.1	
97	Operation Mode Selector Functio, terminal 9÷14 - DAS902MP (00÷01) To have priority on the function selector or in the absence of function selectors (e.g use of switch / timer / relay) 00= Off. 01= On (Not allowed in escape route, according to EN16005 and DIN18650).	0.0	
98	Lock Configuration, terminal 16-17 - DAS902MP (10÷11) Bi-stable lock used as night lock of escape routes. a) Settings for belt locks (KS200HD/RG): 00= No lock. 01= bi-stable belt lock KS802BLOKB b) 03->09 DO NOT USE c) Settings for carriages lock (DAS200RF/RG): 10= No lock. 11= Bi-stable lock DAS802LOKB (LDB)	10	

99 98	Function Select, terminal 6 - DAS902MP (00÷02) 00= No function. 01= Disables Sustainable drive mode. It is possible to disable sustainable drive mode. As long as contact is active the operator will run with full power. 02= Enable the Mode Selector with a key (only COM500ER). DAS909MP mode selector and all other Mode Selectors are not affected by this parameter. When parameter is set to value 02 the OMS is locked. If an impulse is given on IOU TB:6 the indication LED on OMS will be steady red during 15 seconds and it is possible to change mode selection (set parameter B1=00). NOTE: After the adjustment of this parameter, if a learning cycle is not carried out (by pressing LEARN for more than 2s.), disconnect and reconnect the main power supply and batteries. Function not available, do not modify factory setting. FUTURE USE.	00	
96	Function not available, do not modify factory setting. FUTURE USE.		
	ELECTRONIC OPERATION MODE SELECTOR F	PARAMETERS	
Parameter	Description	Factory setting	Installation setting
Ь О	Operation mode selector variant (01÷04) 01= DO NOT USE. 02= DO NOT USE. 03= DO NOT USE. 04= ELECTRONIC SELECTOR.	AUTOMATIC	

	Choose display mode of the operation mode selector (00÷01) In Show local mode the OMS shows the last setting made on	AUTOMATIC
. –	the OMS. In Show system mode the OMS shows the setting that the operator is put to. It is shown with one flach every 5s.	
65	When the OMS is flashing every 5s it is not possible to change the mode on the OMS. 00 = Show system mode.	(COM501ES/ER- COM502ES/ER)
	01= Show local mode.	(COM500ES/ER)
	Choose terminal mode of the operation mode selector (00÷02) 00=The buttons on OMS are disabled.	AUTOMATIC
	01= The OMS adapts to system mode. 02= The OMS keeps its selected mode.	
ЬЬ		(COM501ES/ER- COM502ES/ER)
		[COM500ES/ER]
67	Mode selector, "self service" indication 00÷01) COM500ES/ER. Orange flashing service LED. COM501ES/ER, COM502ES/ER. Magenta flashing service LED. 00= Off. No "self service" indication. 01= On. Indicate that STOP contact 1-3 is active. It can be cleared by the owner, e.g. a break-out door is standing open.	0.1
	Mode selector, open impulse (00÷02) If the selector is set on OFF, open impulse to the operator can be made in the following ways by pushing the symbol below for more than 2 s. COM500ES/ER.	
	COM501ES/ER, COM502ES/ER	
6 H	The automation closes after the time set on parameter 04	00
	 00= Disabled. Disables the possibility to give open impulse. 01= Login Required. Login required on the OMS to enable the possibility to give open impulse. The login is configured through parameter 99 and B1. 02= Enabled. Enables the possibility to always give open impulse. 	
	Bluetooth Power Mode (00÷02) COM501ES/ER, COM502ES/ER.	
	00 = Always disabled. The Bluetooth Power Mode is fully disabled	
69	until other mode is set. 01 = Disabled in OFF mode. The Bluetooth Power Mode is disabled in OFF mode.	02
	02= Always enabled. The Bluetooth Power Mode is fully enabled until other mode is set.	

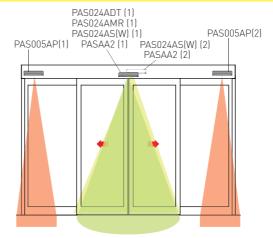


11. Example of connection

11.1 Combined opening and safety sensor + safety sensor on opening



The electrical connections must be made when the mains power supply is switched off.



With these connections, the automation opens and makes a reversal safety contact on the passage opening with a command from the internal and/or external sensor.

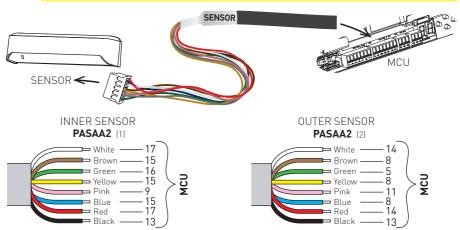
Opening safety is guaranteed by the auto-control side sensors.



NOTE: If only one sensor is connected, refer to the sensor connections (1).



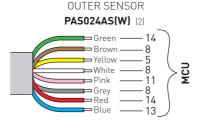
ATTENTION: if the sensor is connected to the terminals of the control unit as shown below and not to the dedicated plugs, as indicated in chapter 7.1, DO NOT cut this cable side that must be connected to the SENSOR:

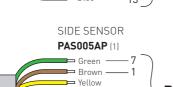


Set the selection DIP switches on sensor PASAA2 as shown below:



INNER SENSOR PAS024AS(W) (1) Green 17 Brown 15 Yellow 16 White 15 Pink 9 Grey 15 Red 17 Blue 13

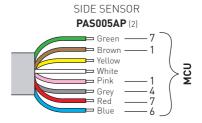




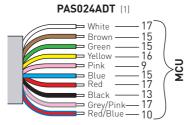
→ White

⊐ Grey ⊐ Red

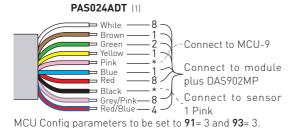
) Blue



INNER SENSOR (sensor 1)



SECONDARY INNER IMPULSE MONITORING INNER SENSOR (sensor 2)



Set the selection DIP switches on sensor PAS024ADT as shown below:



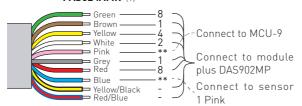
INNER SENSOR (sensor 1)

PAS024AMR [1] 🛏 Green -



SECONDARY INNER IMPULSE MONITORING INNER SENSOR (sensor 2)

PAS024AMR (1)



MCU Config parameters to be set to **91**= 3 and **93**= 3.

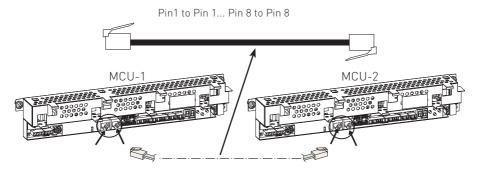


For more information on sensors, refer to the relevant installation manuals.

11.2 Interconnection of operators

11.2.1 Interconnection cable

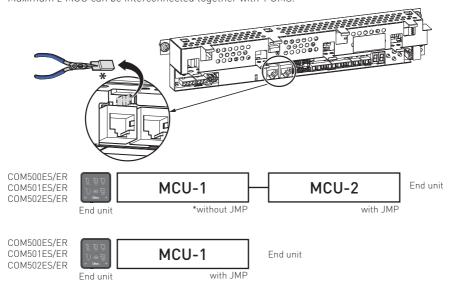
Interconnection cable is used for controlling several operators with one operation mode selectors (OMS) and for synchronization. Operators can communicate with each other by connecting an interconnection cable between the operators.



11.2.2 Hardware configuration for interconnection

When interconnecting more than two units (MCU and operation mode selector (OMS)) to the external bus, only the two end units must be terminated. To make this, the jumper JMP shall be removed from the middle MCU. When the jumper is removed the termination is removed.

Maximum 2 MCU can be interconnected together with 1 OMS.



Total maximum cable length is 500m. Use a straight-through shielded twisted pair (STP/FTP) CAT5/CAT5e cable if the length exceeds 30m or is in electrically disturbing environment.

11.2.3 Parameter configuration for interconnection



NOTE: Do not connect the operation mode selector (OMS) before the configuration of 6C is done on all MCUs.

One of the operators has to be the main MCU (MCU-1). The main MCU shall have the value 01 in parameter 6C. The other interconnected operator shall have ascending values in parameter 6C. When the configuration is done break the power on all the interconnected operators. Connect the OMS, turn on the power. The main MCU is the control unit that holds the parameters to the operation mode selector (OMS).

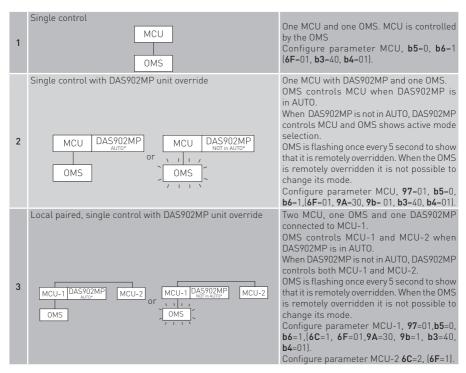
11.3 Operation mode selector (OMS) functionality

Check how to install interconnected units before configuring the operation mode selector (OMS). See section 11.2.

All functionality regarding the operation mode selector (OMS) is programmed through the MMI on the main MCU-1 (has parameter 6C=01).

There are three (3) different types of configurations for MCU and OMS.

The "configure parameter" shows which parameter to change from the default setting to obtain the function described, the parameters in the parenthesis shall represent the default values.



- AUTO = no use of terminals 9 ÷ 15 of plus module DAS902MP;
- Not in AUTO = use of terminals.

11.4 Synchronization

Synchronization is when two operators work together. The doors opens and closes at the same time. A typical use is when two big single sliders are put together to get one big clear opening width. Synchronized can only be done between two operators, not more.

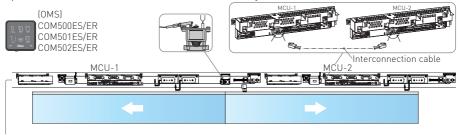
For synchronization:

- set parameter 6b = 01 on all MCUs;
- set parameter 6c= 01 on MCU-1 (main MCU);
- set parameter 6c= 02 on MCU-2.



NOTE: Do not connect the operation mode selector (OMS) before the configuration of 6C is done on all MCUs.

When the configuration is done break the power on all the interconnected operators. Connect the OMS, turn on the power. The main MCU is the control unit that holds the parameters to the operation mode selector (OMS). Make a reset after adjustment.



11.5 Interlock



When operators are interlocked only one door can open at the time. The open door must close before the other door can open. For instance from the start: both doors are closed. If door 1 gets an impulse this door opens. If door 2 also gets an impulse before door 1 has closed, door 2 will stay closed. When door 1 has closed door 2 will open. It is not necessary for door 2 to get another impulse for the door to open, the first impulse is remembered and will open the door. A typical use of this function is an air lock to reduce draft and energy loss in an entrances.



NOTE: it cannot be used as a security interlock.

NOTE: the best solution is to install an intercommunication system or an emergency call button (CALL) on the inside, between the two doors.



nection ref. fig. 1

The electrical connections must be made when the mains power sullpy is switched off.

MCU

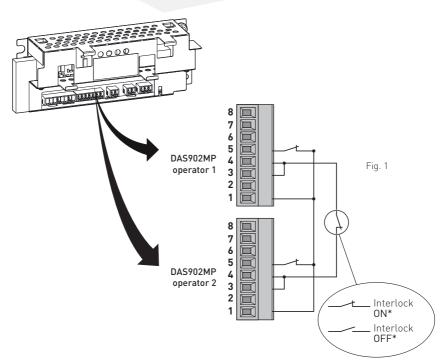
Set the following parameters in all MCUs: 6A= 01 Interlock function;

- 90 = 03 Interlock out;
- 91=04 Interlock in.

After adjustment press the LEARN button for 2 seconds, the display flashes .

See parameter 25 for Interlock disable time







 $f{st}$ a function selector must be connected to each MCU to manage the status of each operator individually which overrides / disables the interlock operation.

12. ENTREMATIC DOOR CONNECT App

If the operator is equipped with an OMS BLE, [type COM501ES, COM501ER, COM502ES, COM502ER] it is possible to change the mode selections with the smartphone appENTREMATIC DOOR CONNECT.



COM501ES/ER

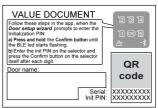
COM502ES/ER

Installation of the app

- Download the app ENTREMATIC DOOR CONNECT, at App Store or Google Play. Make sure to have your "VALUE DOCUMENT" ready.
- Tap the button "+ Add Door" in the app, and follow the door setup wizard. The setup wizard will guide you how to pair the smartphone with the door.

NOTE: to be able to pair, you have to be in the range of 10 meters from the door.





13. Entry-exit traffic control (Function to be used with the Entrematic Door Connect App)

13.1 Flow

The Flow function (ref parameter 3d) enables the operator to count how many people that pass through the door, in and out. The value can be presented in the Entrematic Door Connect app. The Flow function aids in controlling the amount of people that can enter the building. The max restriction limit is 1 000 persons.

Flow will work in all operation mode selections (except OFF which will reset the counter).

Flow Exit Only - a function that will prevent the door from opening for incoming people when the user defined restriction limit has been reached - will work in EXIT, AUTO and PARTIAL.

For the end user to be able to change the Flow parameters, they have to use the Entrematic Door Connect. app. Therefore it is needed that the operator is equipped with an OMS BLE (type COM501ES, COM501ER, COM502ES, COM502ER).

In the app it is possible to set a restriction limit for Flow Exit Only. It is also possible to set value(s) for when to receive notifications when i.e. 50% or 75% of the restriction limit is reached. Notifications are only received when connected to the operator through Bluetooth.

13.2 How it works

The system uses 3 impulses to count people. Inner impulse, Outer impulse and Presence impulse 1 (of inner sensor). Every time the operator gets an Outer impulse followed by Presence impulse 1 the Flow counter adds one to the counter. Every time the operator gets an Inner impulse followed by Presence impulse 1 the Flow counter deducts one to the counter. Operation mode selection OFF will reset the counter.

13.3 Installation

Two-way system



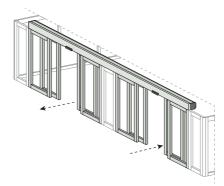
In a two-way system Entry and Exit is done through one door.

Parameter settings

Set the three parameters Flow (3D), Flow Exit Only (3E) and Flow Restriction (3F) functions Use the following parameter setting if the door shall remain closed when the Flow Limit is reached:

Parameter name	MCU-1
Flow	3D =01
Flow exit only	3E = 01
Flow resctriction	3F = max number of peolein the building

One way system



In a one way system there is one Entry door and one Exit door. The two operators shall be interconnected, see Interconnection of operators at chapter 11.2. The Entry door shall be the main MCU-1, with parameter 6C = 01. The Exit door shall be MCU-2, with parameter 6C = 02.

The electronic functions selector switch with Bluetooth (OMS BLE type COM501ES/ER, COM502ES/ER) shall be connected to the main MCU-1. There can only be one OMS connected.

Parameter settings

Set the three parameters Flow (3D), Flow Exit Only (3E) and Flow Restriction (3F) functions Use the following parameter setting if the door shall remain closed when the Flow Limit is reached:

Parameter name	MCU-1	MCU-2
Flow	3D =01	3D = 01
Flow exit only	3E = 01	3E = 01
Flow restriction	3F = max number of peole in the building	-
External Bus Device ID	6c = 01	6c = 02

13.4 Sensors

The impulse sensors that shall be used have to be uni-directional (meaning that the outer/inner impulse is only activated when approaching the door).

NOTE: It is important to set Presence 1 sensitivity as high as possible, without triggering when no person is activating the sensor (ghosting). If the sensitivity is set too low then the presence sensor will miss fast moving targets and people counting accuracy drops.

NOTE: If a door is installed as Entry only and therefore does not have inner sensor, then the outer sensor's presence signal shall be connected to Presence 1.

13.5 Optimizing performance

To optimize performance (counting accuracy) only one person should go through the door at a time, while no one else is in the Inner, Outer or Presence detection zones. The recommendation is to use barriers and signs to guide people to walk with 2 meter distance between each other and to keep clear of sensor detection areas when for example queuing.

In a combined Entry/Exit door it is even more important to use signs and barriers to keep people from meeting in the doorway for counting accuracy.

Floors that are shiny makes it more difficult for the presence sensor to detect people. Consider using a dark floor mat.

Always try to have Entry and Exit door setup as identical as possible:

- Identical sensor models, configuration and installation height
- Identical floor reflection
- Identical flow of people (avoid clusters of people). Clustering often occurs when entering a building but is reduced in exits by the cashiers which creates a more even flow of people. Barriers and signs can mitigate people clustering.

NOTE: If two or more persons walk close to each other through the door they will be counted as one person. Our sensors cannot determine individual persons.

NOTE: If two persons meet (one heading in and the other heading out) in the doorway it is likely that they will be counted as either both in or both out.

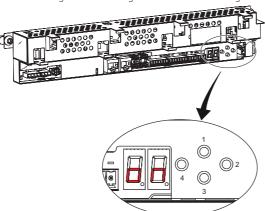
P2266EN

14. Troubleshooting

Problem	Solution	
	Check and change the functions selector switch settings.	
The automation doesn't open and the motor doesn't start up	Make sure there are no objects on the sensor's detection path.	
motor doesn't start ap	Check the power supply switch inside the building.	
The motor starts up but the automa-	Check any locks, releasing them if necessary.	
tion doesn't open	Make sure there are no objects hindering the opening of the automation.	
The automation doesn't close	Check and change the functions selector switch settings.	
The automation doesn't close	Make sure there are no objects on the sensor's detection path.	
The automation opens and closes by itself.	$\label{thm:makesure} \mbox{Make sure there are no moving elements on the sensor's detection area.}$	
The reopening maneuver occurs too abruptly	Set parameter 49 with a lower value , example 04-05	

Before starting the troubleshooting, check that the operation mode is correctly selected. Start the troubleshooting by checking the mechanical and electrical parts of the operator in the order listed below. The electromechanical parts are fixed in the support beam. To replace these components, the complete unit has to be loosened and replaced.

- a. The main control unit is equipped with a two digit display for error indication.
 - During normal operation the display shows 🗖 🧖 ්.
 - If all segments are off in the display check the mains power, power supply cable or perform a RESET. If the problem remains replace the main control unit or the power supply.
 - When an error is active the display is alternating between an error type e.g. E4 (Motor / En-coder Error) and a second two digit number specifying the error more in detail e.g. 03 (en-coder error). If several errors are active they will be displayed in sequence. On each electronic unit there is also a green light emitting diode (LED). If the LED is off or flashing it is indicating that this unit is failing.



- (UP): to step up in parameter or value menu.
- (SELECT): enters into parameter or value menu and program a value into memory.
- 3. (DOWN): to step down in parameter or value menu.
- **4. (LEARN/EXIT)** (LEARN) has 3 functions:
 - 1 guick learn,
- 2 Normal learn,
- 3 default setting; EXIT jumps out from value menu without saving or parameter menu.
- b. Disconnectthemainspowerand batteries, if fitted. Unlock all mechanical locks. Pull the door leaf manually and check that the door can be easily moved over the complete sliding track/floor guide. If the door leaf stops or is hard to move, there as on may be sand, stones, rubbishetc. in the floor guide. The door leaf may also be jamming on the floor or on the weather proofing brush strips. Clean the floor guide, adjust the door leaf height/depth or take other necessary measures e.g. replacement of worn parts until the door leaf is running smoothly when manually operated.
- c. Check that there is the right belt tension (ref. paragraph 6.4).

E1 - E8= flashing letter E followed by a digit displays an active error (1-8). The digit shows the main type of error. The display switches between this main error and a two digit number to specify the error.

If several errors are active they are displayed in a sequence. Errors are cleared by a RESET from the operation mode elector (OMS) or by turning off and on the mains power.

Main error: Power Supply

There is not enough power to the MCU. Check that the power does not drop from

Remedy

and the correct connections. See also

Replace the side presence activation unit.

parameter 29.

DEFINITIONS:

OMS= operation mode selector.

I/O= plus module DAS902MP.

MCU= control panel.

PSU= power supply unit.

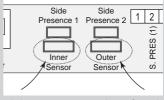
Detailed error

Not enough power	J '	the PSU, check cables. Replace the PSU.		
Main error: E1 Sensor Error				
Detailed error	Reason	Remedy		
19 Internal escape route sensor error	The control unit does not get a test answer from the activation unit.	Check that the monitoring output is connected to terminal 10, or that the sensor is connected to the correct plug & play connector, Side Side Presence 2 1 2 3 Presence 1 Presence 2 5 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		
		parameter 16 Replace the monitored inner activation unit.		
20 Fire Impulse Error Ref. terminal 18-19 (I/O)	The control unit does not get a test answer from the fire alarm.	Make sure that the fire alarm connections are 0K.		
28 2nd Internal escape route sensor error (I/0)	The control unit does not get a test answer from the activation unit.	Check that the monitoring output is connected to terminal 4 of plus module, and the correct connections. See also parameters 91 and 93.		
		Replace the second monitored inner activation unit.		
31 Side Presence Impulse Error	The control unit does not get a test answer from the activation unit.	Check that the monitoring output is connected to terminal 6, or that the sensor is connected to the correct plug & play connector, Side Presence 1 Presence 2		

32
Central presence Im
pulse Error

The control unit does not get a test an- Check that the monitoring output is connectswer from the activation unit.

ed to terminal 13, or that the sensor is connected to the correct plug & play connector,



and the correct connections. See also parameter 9

Replace the central presence activation

Main error: E2 Emergency Unit Error		
Detailed error	Reason	Remedy
21 Emergency Unit Error	The battery voltage drops due to low capacity during test.	Charge or replace the battery.
	The battery voltage measurement is wrong.	Replace the escape route unit (if present), otherwise replace the main control unit.
25 Battery Error	The battery is disconnected, short circuited or the internal thermal fuse in the battery is defective. The charging current is out of specification.	Make sure that the cables are \ensuremath{OK} and connected.
		Charge or replace the battery.
		Replace the main control unit.
26 Emergency Action Timeout	The door is prevented its emergency unit test within a stated time, due to high friction or jammed door.	Make sure that the door can open to the fully open position.
		Check that the jumpers are both positioned in the correct position. See chapter 7.1.

Main error: E3 Electronic Unit Error		
Detailed error	Reason	Remedy
00 RAM Error	Internal RAM memory error.	RESET, and if the problem remains, replace the electronic unit having a flashing or ex- tinguished LED.
01 ROM Error	Internal ROM memory error.	RESET, and if the problem remains, replace the electronic unit having a flashing or ex- tinguished LED.
02 EEPROM Error	Serious internal EEPROM memory error.	RESET If the problem remains, replace the main control unit
05 Ambient Temperature Error	Ambient temperature measurement is wrong.	RESET, and if the problem remains, replace the main control unit.
06 Brake Chopper Error	Not possible to activate brake chopper.	RESET, and if the problem remains, replace the main control unit.
08 A/D Converter Error	The internal A/D converter is broken.	RESET, and if the problem remains, replace the electronic unit having a flashing or ex- tinguished LED.

10 Register Error	Internal register error	RESET, and if the problem remains, replace the electronic unit having a flashing or extinguished LED.	
11 OS Error	Internal program error.	RESET, and if the problem remains, replace the electronic unit having a flashing or ex- tinguished LED.	
14 Lock Current Error	The lock is defective.	Check that the right lock is installed, and if the problem remains, replace the lock.	
		RESET, and if the problem remains, replace the main control unit.	
17 Hardware Watchdog Error	It is not possible to disable the motor bridge.	RESET, and if the problem remains, replace the main control unit.	
18 EEPROM Critical Write Error	Internal write EEPROM memory error. This error mainly occurs when it is impossible to change a configuration parameter.	RESET, and if the problem remains, replace the main control unit.	
22 24 V Over Current Error	The auxiliary 24 V output is overloaded.	RESET, and if the problem remains, check the connected sensors and other 24 V accessories.	
		RESET, and if the problem remains, replace the electronic unit having a flashing or ex- tinguished LED.	
23 Lock Circuit Error	It is not possible to disconnect the lock with the lock relay.	RESET, and if the problem remains, replace the main control unit.	
24 Learn Error	The Learn cycle has timed out.	Make sure that the door can make a full open/close cycle. Check for high friction or jammed door and then make a new Learn.	
27 bistable (LDB) lock error	The LDB lock is defective.	Check that the auxiliary coil of the lock is correctly connected; if the problem persists, replace it	
	P98 = 11 has been selected but no bistable block is connected.	Select P98 = 10	
33 Flash Code Error	Serious internal programming error.	RESET, and if the problem remains, replace the main control unit.	
34 Output Enable Error	Test of safety related circuits failing.	RESET, and if the problem remains, replace the main control unit.	
35 Link Voltage Error	The internal link voltage measurement is wrong.	RESET, and if the problem remains, replace the main control unit.	
46 OMS Internal Error	Internal error in the OMS.	RESET, and if the problem remains, replace the OMS.	
Main error: E4 Motor / Encoder Error			
Detailed error	Reason	Remedy	

Main error: E4 Motor / Encoder Error		
Detailed error	Reason	Remedy
03 Encoder Error	The encoder, encoder cable, or motor cable is damaged.	Make sure that the encoder cable and the motor cable are connected.
	Wrong motor type is selected.	Check Motor Type configuration.
04 Motor Current Error	The motor cable or the encoder cable is damaged.	Make sure that the encoder cable and the motor cable are connected.
	Wrong motor type is selected.	Check Motor Type configuration.
09 Encoder Cable Error	The encoder cable is damaged.	Make sure that the encoder cable is connected, otherwise replace the encoder cable.

Main error: E5 Lock Error		
Detailed error	Reason	Remedy
07		$\label{eq:Make-sure-that-the-lock} \mbox{Make sure that the lock is operating without friction.}$
Lock Failure	preventing the door from opening the first 14 mm from closed position.	Make sure that Hold Force (P13) and Lock Release (P06) parameters are set correctly.

Main error: E6 Communication Error		
Data Hadanian		
Detailed error	Reason	Remedy
12 Motor Control Communi- cation Error	Motor control processor disconnected from the internal bus.	RESET, and if the problem remains, replace the main control unit.
13 Door Control Communication Error	Door control processor disconnected from the internal bus.	RESET, and if the problem remains, replace the main control unit.
36 Escape Route Communication Error	Escape route unit processor disconnected from the internal bus.	RESET, and if the problem remains, replace the escape route control unit.
37 I/O Communication Error	I/O control unit disconnected from the internal bus.	RESET, and if the problem remains, replace the I/O control unit.
38 I/O Brand Mismatch Error		Replace the I/O control unit with a I/O control unit of the brand Ditec
39 OMS Brand Mismatch Error	The Operation mode selector (OMS) is not of the brand Ditec.	Replace the Operation mode selector (OMS) with a OMS of the brand Ditec.
47 OMS Communication Error		RESET, and if the problems remains change the OMS. If the problem still remains after changing the OMS change the MCU.
51 Web Communication Error		RESET, and if the problem remains, replace the Web control unit.
52 Hi-O Communication Error		RESET, and if the problem remains, replace the Hi-O control unit.
53 Operation Mode Selector Communication Error		RESET, check connections, and if the problem remains, replace the operation mode selector (OMS).
54 External Communication Error	The external bus is malfunctioning.	RESET, and if the problem remains, replace the main control unit.
55 CTI Brand Mismatch Error	The Configuration Tool Interface (CTI) or the MCU is not of the Ditec.	Check that the operator is a Ditec operator.



It is not possible to replace an Ditec operator component with a component from a different brand.

Main error: E7 Motor Temperature High		
Detailed error	Reason	Remedy
16 Motor Temperature High		If the motor is warm, put the door in operation mode OPEN and wait for at least 1 minute. Reduce Speeds and increase Hold Open Time parameters.

Main error: E8 Non-critical Error		
Detailed error	Reason	Remedy
49 EEPROM Non-critical Write Error		RESET, and if the problem remains, replace the main control unit if it is important to read logged information.
50 EEPROM Access Error	The EEPROM queue is full.	Too many Events to log. Reduce the number of events to log in the Event Log configuration.

OMS Error Codes		
Detailed error	Reason	Remedy
Red light every 2 seconds	Error in door operator MCU.	RESET, and if the problem remains a service visit is required.
Red light 4 times per second	Internal error in the OMS.	Replace the OMS.

After remedy or replacement the operator has to be checked as follows:

- a. Study the door movement and adjust the functions to the values required for a smooth door operation and make sure to complete with local regulations.
- **b.** Check that correct functions and values have been selected for the installed accessories and that the installation complies with valid regulations and requirements from the authorities.
- c. Clean the cover and the doors.

15. Routine maintenance plan

Perform the following operations and checks every 6 months, according to the intensity of use of the automation. With power supply and batteries disconnected:

- Clean the mobile parts (the wheels, the carriage slide guides and the floor guides).
- Check the belt, the rubber band (DAS200RF) and its tension.
- Check the wear of the belt, trolley wheels and rubber band (replace them if necessary).
- Clean sensors.
- Check the stability of the automatic system and make sure that all screws are correctly tightened.
- Check the alignment of the door wings, the position of the end stops, and the correct introduction of the blocking device.

With power supply and batteries connected:

- Check the blocking system is working correctly.
- Check the stability of the automation, and make sure it moves smoothly.
- Check that all control functions are operating correctly.
- Make sure the command and safety sensors are working correctly.
- Make sure the forces developed by the automation meet the requisites of the applicable regulations.
- Check the correct functioning of the batteries if present, and of the redundant and rubber band opening system.



NOTE: for spare parts, see the spares price list.



Only use original spare parts for repairing or replacing products. The installer must supply all information concerning the automatic, manual and emergency operation of the motorised automation or gate, and must provide the user with the operating instructions. The installer must prepare and keep a maintenance record showing all the routine and extraordinary maintenance work carried out.

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